

2-3 SPECIFICATION SYSTEMS FOR COATING OF EQUIPMENT:

2-3-1 (EXTERIOR AND INTERIOR EXPOSED ON NON-POLLUTED STEEL SURFACE)

SPECIFICATION 1: ALKYD SYSTEM

PRETREATMENT: STEEL ,BLAST AND CLEANED TO ISO SA2.5-SA3
PAINT SYSTEM: IPS : 1E

FARCO PRIME 218	1 × 70μ	RED LEAD ALKYD PRIMER
FARCO INTER 211	2 × 40μ	ALKYD INTERMEDIATE COAT
FARCO TOP 211	<u>2 × 40μ</u>	ALKYD TOP COAT
TOTAL D.F.T:	230μ	

2-3-2 SPECIFICATION SYSTEMS FOR COATING OF HOME APPLIANCE:

SPECIFICATION 1: ACRYLIC BACKING SYSTEM

PRETREATMENT : STEEL , CLEAN WITH WATER AND DETERGENT AND PHOSPHATIZING OR CHROMATIZING.

PAINT SYSTEM:

FARCO TOP 351	<u>1 × 60μ</u>	ACRYLIC BAKING TOP COAT
TOTAL D.F.T:	60μ	

SPECIFICATION 2: ALKYD BAKING SYSTEM

PRETREATMENT : STEEL , CLEAN WITH WATER AND DETERGENT AND PHOSPHATIZING OR CHROMATIZING.

PAINT SYSTEM:

FARCO TOP 251	1 × 60μ	ALKYD BAKING TOP COAT
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SPECIFICATION3: ACRYLIC BAKING SYSTEM

PRETREATMENT : GALVANIZED STEEL : CLEAN WITH WATER AND DETERGENT .

PAINT SYSTEM:

FARCO PRIME 454	1 × 10μ	WASH PRIMER
FARCO TOP 351	<u>1 × 60μ</u>	ACRYLIC BAKING TOP COAT
TOTAL D.F.T:	70μ	